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(54) Aminoplast resin particles, a process for their manufacture and their use in paper products.

(57) Aminoplast resin pigments for paper making comprise large surface area (>5 m<sup>2</sup>/g) particles, preferably of size below 200 µm, made from an aminoplast resin made by condensing formaldehyde with urea and/or melanine in the presence of 0.2 to 15 moles, per 100 moles of formaldehyde, of sulphite, phosphate, phosphite or borate radicals. The resin may be converted to the particulate form by gelling the resin in extended form by dilution with an aqueous acid, followed by drying, curing, and comminution of the gelled resin. To effect gelation in extended form the resin is preferably diluted to a resin solids content of less than 25% by weight by the addition of sufficient acid to cause gelation within 20 minutes.

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**TITLE MODIFIED**

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B 30272/MAC 1<sup>2</sup>Aminoplast resin particles

Urea-formaldehyde resin pigments are known and are sold as additives for paper (see, for example, Paper Technology June 1974 p 164, Makromolekulare Chemie, 1971, 149 p 1 - 27, and UK Patent 5 Specifications 1239143, 129646, 1318244 and 1451973).

These pigments are prepared by treating a UF resin with, for preference, sulphamic acid and a surfactant. The pigments confer a good colour and improved opacity to papers, and improved bulk. Such pigments do, however, decrease the strength of the 10 paper and are not totally retained in the paper web during paper-making.

We have now produced an improved pigment for papermaking, which is substantive to cellulose pulp, is therefore easily retained with little, if any, loss of paper strength and which can be easily 15 and efficiently prepared.

In our German OLS Specification 2754525 (which corresponds to UK Application 51199/76 and US Serial No. 857972) aminoplast resin, eg UF resin fibres having certain inorganic oxyacid radicals incorporated therein are described. These fibres are made by forming 20 a concentrated aminoplast resin solution containing the inorganic oxyacid radicals and then converting the resin solution into fibres, eg by centrifugal spinning.

We have now found that improved pigments for paper making can be formed from aminoplast resins containing such inorganic 25 oxyacid radicals. In order that the resin is suitable as a paper pigment it has to be converted to a particulate form having a high

surface area, for example in excess of  $5 \text{ m}^2/\text{g}$ . This can be achieved by causing the resin to gel and polymerise in an "extended" form consisting of high-area particles lightly bonded together which can, after curing, be comminuted to a powder form.

5 Accordingly we provide particles of an aminoplast resin comprising a condensate of at least one amino compound selected from urea and melamine with formaldehyde containing 0.2 to 15 inorganic oxyacid radicals selected from sulphite, phosphate, phosphate, phosphite and borate radicals, per 100 methylene 10 radicals in the resin, said particles having a surface area of at least  $5 \text{ m}^2/\text{g}$ .

The aminoplast resin is a condensate of urea and/or melamine with formaldehyde. The molar ratio of formaldehyde to amino groups is preferably in the range 0.6 to 1.2, particularly 15 above 0.75. Where the aminoplast resin is a urea formaldehyde resin, which is to be preferred, this corresponds to a formaldehyde: urea molar ratio range of 1.2 to 2.4, particularly above 1.5.

The amino compound is generally initially condensed-  
20 with formaldehyde in an aqueous medium, eg by the use of an aqueous solution of formaldehyde, ie formalin, under neutral or alkaline conditions. The inorganic oxyacid radicals are incorporated at this stage, either before or during this initial condensation. The inorganic oxyacid radicals may be incorporated by the addition  
25 of the appropriate acid or by addition of one or more salts that give rise to such radicals. Because of the need to avoid premature crosslinking, a pH above about 6 is normally maintained during the initial condensation. Where the inorganic oxyacid radicals are added as the acid, some alkali may also be required to maintain  
30 the necessary pH. The inorganic oxyacid radicals are thus preferably added as salts. Examples of suitable salts include sodium sulphite, sodium metabisulphite, sodium dihydrogen phosphate, sodium hydrogen phosphite and sodium tetraborate (borax). Mixtures of such salts may be used, for example sodium sulphite in admixture  
35 with sodium metabisulphite. In the case of sulphites, the radicals

may be introduced by the incorporation of the reaction product of formaldehyde and sulphites, eg by addition of sodium formaldehyde bisulphite. The reduction product thereof, viz sodium formaldehyde sulphoxylate, is readily oxidised to give sulphite radicals  
5 and so may also be used as a source of sulphite radicals.

The amount of inorganic oxyacid radicals used is from 0.2 to 15, preferably 0.5 to 10, particularly 0.7 to 5, moles per 100 moles of formaldehyde. During the condensation and curing of the aminoplast resin water is produced and the amino compound be-  
10 comes linked by methylene bridges derived from the formaldehyde. Consequently the presence of x mole % (based on formaldehyde) of inorganic oxyacid radicals during the condensation results in x inorganic oxyacid radicals per 100 methylene radicals in the aminoplast resin.

15 As mentioned hereinbefore, in order to obtain the resin in a particulate form having a high surface area, the resin may be gelled and polymerised in an extended form. Formaldehyde resins are normally gelled, eg in fibre production as described in afore-  
said OLS Specification 2754525, by adding to a concentrated resin  
20 solution, eg having a viscosity of 5 - 100 poise, a small amount of a curing catalyst, eg 5 ml of a 5% aqueous phosphoric acid solution per 100 ml of the concentrated resin solution. Such a concentrated resin solution may typically have a solids content of 55 - 70% by weight.

25 In contrast thereto, in order to obtain gelation in the extended form, sufficient catalyst solution, optionally together with additional water, is added to dilute the resin considerably, eg to a solids content below 25% by weight. Also the amount of catalyst, which is a strong acid such as sulphuric, hydrochloric,  
30 or phosphoric acid, must be sufficient to ensure rapid gelation. In particular sufficient acid should be added to ensure that the resin gels within 20 minutes of the time of acid addition. The maximum time permissible for gelation will depend on the extent of the condensation at the time of acid addition. Thus, during  
35 storage, condensation tends to continue slowly, with an observable

increase in viscosity. Also in some resins the initial condensation may have been continued to a greater extent than in other resins. As a general guide, the amount of acid that is added should be sufficient to ensure gelation within 10 minutes of acid addition

5 if the resin has been condensed, at the time of acid addition, to an extent equivalent to that of a resin of the same composition which, at a solids content of 66% by weight, has a viscosity of more than 50 poise. Where the resin has been condensed to a lesser extent, ie equivalent to that of a resin having a viscosity of less

10 than 50 poise at 66% by weight solids, the amount of acid added should be sufficient to ensure gelation within 20 minutes.

It will be appreciated that simple experimentation will indicate how much acid is necessary to obtain gelation in the extended form. The amount of acid required will generally be with-

15 in the range 5 to 20% by weight (expressed as 100% acid), based on the weight of the resin solids.

The aminoplast resin produced by condensing the amino compound and formaldehyde will normally have a solids content in the range 30 to 50% by weight. Normally the resin is concentrated

20 to a solids content within the range 55 to 70% by weight, generally to above 60% by weight. Omission of such a concentration step presents storage problems owing to separation, on standing, of crystalline methylolated derivatives of the amino compound. Such crystalline derivatives tend to be difficult to resolute. However

25 where the resin is used directly to produce the pigment powder, with no intermediate storage, such a concentration step is not essential. Thus in order to ensure gelation in the extended form the resin is diluted, either with or without an intermediate concentration step, to a solids content below about 25%, particularly to below

30 22%, by weight. Insufficient dilution tends to increase the density of the gelled resin mass making the latter harder to comminute into high area particles. Also insufficient dilution tends to reduce the surface area of the resultant particles. If any given resin is diluted by more than a certain extent, generally

35 corresponding to a solids content below about 10% by weight,

presipitation of portions of the resin rapidly occurs. It is therefore preferred to dilute the resin to a solids content between 13 and 22% by weight. The dilution is preferably performed in stages by first diluting with water and then adding the appropriate amount of an aqueous solution of the acid to give the requisite concentration of acid catalyst and the requisite degree of dilution.

Under these conditions, the resin system gels and polymerises in an extended form consisting of high-area particles 10 lightly bonded together. During the gelation stage little, if any, aqueous material is expelled from the system; this is unlike the normal gelation of aminoplast resins, where considerable syneresis can take place. The low density gelled mass (which may be in the form of a cast block) has then to be cured and disintegrated to 15 form the pigment particles. Conveniently the cast block is first broken up into small pieces and dried, for example in an air oven at 50°C. The dried gelled resin is then cured, typically by heating in an oven for 15 minutes to 4 hours at temperatures within the range 100 to 200°C. Preferred curing conditions are 30 minutes 20 to 2 hours at 110 to 140°C. The cured resin mass typically has a density within the range 0.1 to 0.3 g/cm<sup>3</sup>. The cured resin is then comminuted to produce the pigment particles. The comminution, preferably by grinding or milling, is preferably conducted to produce particles having a size below 200 µm, particularly below 25 100 µm. The particles however preferably have a particle size above 5 µm. The final grinding or milling may be done, advantageously, in water to produce a slurry suitable for addition to paper furnishes.

The pigment particles may be used in paper made from 30 mechanical and/or chemical cellulosic pulps but are of particular utility in papers based on chemical pulps, eg kraft or birch sulphate. The cellulose pulp may be used alone or in conjunction with synthetic fibrous materials such as polyolefin fibres and urea-formaldehyde fibres (for example as described in our German 35 OLS Specification 2810299 - corresponding to US Serial No. 883667

and UK Application 10404/77). Paper compositions preferably contain 1 to 25, particularly 2 to 15% by weight of the pigment particles.

The pigment powders according to the invention are,  
5 particularly when used in conjunction with multivalent ions such as Al<sup>3+</sup>, Ti<sup>4+</sup>, Fe<sup>3+</sup>, and Zr<sup>4+</sup>, readily retained on paper webs and improve opacity, colour, and in some instances the bulk.

The particles are substantive to cellulose and to other particulate matter in the paper furnish and so assist in the  
10 retention of other, for example inorganic, pigments and fillers. The strength of the paper web is less diminished than with UF pigment particles unmodified by the inorganic oxyacid radicals, and in some cases may be increased.

In the following examples all parts and percentages are  
15 expressed by weight.

#### EXAMPLE 1

##### Preparation of gelled resin particles

3560 parts of formalin (containing 36.6% formaldehyde and 5.7% methanol) was mixed with 1303 parts of urea, to give a  
20 formaldehyde: urea molar ratio of 2:1, and warmed to 50°C to effect dissolution. To this 5 parts of sodium sulphite Na<sub>2</sub>SO<sub>3</sub> and 186 parts of sodium metabisulphite Na<sub>2</sub>S<sub>2</sub>O<sub>5</sub> were added, the pH adjusted to 9 and the mixture refluxed for 30 minutes. The pH was then reduced to 4.85 and the mixture refluxed for 45 minutes. The  
25 mixture was then cooled, neutralised and concentrated by vacuum distillation to give a resin of solids content 65% having a viscosity of about 30 poise. The resin contained about 4.6 sulphite radicals per 100 methylene radicals.

##### Preparation of gelled resin particles.

30 To 100 parts of the concentrated resin solution were added 255 parts of a 3.3% phosphoric acid solution to give a solution having a resin solids content of about 18% and containing 13% H<sub>3</sub>PO<sub>4</sub> based on the resin solids. The solution was poured into a casting mould wherein it gelled within about 9 minutes of the  
35 acid addition. The resin gelled in an extended form and was then

broken into lumps which were dried overnight in an oven at 50°C. The dried resin was then cured by heating for 1 hour in an oven at 120°C and then ground in water to a particle size below 100 µm. Micromeritic examination of the pigment showed that it had a surface area of 12 m<sup>2</sup>/g and a pore volume of 1.5 cm<sup>3</sup>/g. The particle density was 0.47 g/cm<sup>3</sup> and the true density was 1.56 g/cm<sup>3</sup>. A similar powder was prepared in the same way from a UF resin having a formaldehyde: urea molar ratio of 2:1 but unmodified by inorganic oxyacid radicals. The two powders were used as pigments in paper handsheets using birch sulphate pulp as the papermaking furnish. Test of burst index, BI, which is the burst pressure in KNm<sup>-2</sup> divided by the substance in gm<sup>-2</sup>, and bulk of the papers gave the following results.

15	% particles in paper	Particles with sulphite radicals		Particles with no sulphite radicals	
		BI KNg <sup>-1</sup>	Bulk cm <sup>3</sup> g <sup>-1</sup>	BI KNg <sup>-1</sup>	Bulk cm <sup>3</sup> g <sup>-1</sup>
20	0	3.45	1.46	3.45	1.46
	5	3.54	1.60	2.99	1.73
	10	3.17	1.66	2.44	1.88

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EXAMPLE 2

Pigment particles were prepared as in example 1 but diluting the concentrated sulphite containing resin solution to a solids content of 1% by addition of 160 parts of water followed by 90 parts of a 5% phosphoric acid solution. The amount of H<sub>3</sub>PO<sub>4</sub> was thus about 7% of the resin solids. The time to gelation was 18 minutes.

EXAMPLE 3

Example 2 was repeated but the concentrated resin solution was diluted directly to the solids content of 1% by addition of 250 parts of the 5% phosphoric acid solution. The

amount of  $H_3PO_4$  was thus about 19% based on the resin solids. The time to gelation was 5 minutes.

The cured, but unground, gelled resin masses produced in Examples 1 to 3 each had a density of about  $0.28 \text{ g/cm}^3$ .

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EXAMPLE 4

50 parts of a concentrated sulphite modified resin solution produced as in Example 1 but having a solids content of 67% was mixed with 50 parts of a concentrated unmodified urea-formaldehyde resin having a formaldehyde:urea molar ratio of 2:1 and a solids content of 66%. The resultant mixture of resins was thus equivalent to a sulphite modified resin containing about 2.3 sulphite radicals per 100 methylene radicals. The mixture was diluted by addition of 200 parts of water followed by 200 parts of a 5% phosphoric acid solution to give a solution having a resin 10 solids content of about 13% and containing about 15%  $H_3PO_4$  based on the resin solids. This solution gelled in 10 minutes to give 15 an extended mass which was dried and cured as in Example 1 to give a mass of cured density  $0.14 \text{ g/cm}^3$ .

EXAMPLE 5

20 Example 4 was repeated but diluting the mixed resin solution first with 800 parts of water followed by 100 parts of the 5% phosphoric acid solution. The final resin solids content was about 6.6% and, while the resin gelled, it took 51 minutes to do so and the gelled mass had a hard outer skin enclosing a soft 25 damp core. Satisfactory pigment particles could not be obtained therefrom.

EXAMPLE 6

Example 1 was repeated save that the cured sulphite modified resin mass was ground dry to below  $100 \mu\text{m}$  and then further 30 ground in water on a ball mill for 40 minutes. A slurry of the pigment particles was made and added in varying amounts to mechanical pulp together with 2% aluminium sulphate. Paper was made from the resultant mixtures and the burst index and density of the papers so formed were measured. This procedure was repeated using as the 35 concentrated resin

- (a) the mixture of the unmodified resin and the sulphite modified resin as used in Example 4,  
 (b) the unmodified resin used in Example 4.
- The results are shown in the table.

Composition of paper		mole % SO <sub>3</sub> " in resin particles (based on -CH <sub>2</sub> -)					
Particles %	Pulp %	0		2.3		4.6	
		BI KNg <sup>-1</sup>	density g cm <sup>-3</sup>	BI KNg <sup>-1</sup>	density g cm <sup>-3</sup>	BI KNg <sup>-1</sup>	density g cm <sup>-3</sup>
0	100	0.78	0.402	0.78	0.402	0.78	0.402
5	95	0.75	-	0.78	0.409	0.87	0.414
10	90	0.70	-	0.71	0.389	0.77	0.400

Similar results were obtained when the resins were cured for 30 minutes at 120°C instead of 1 hour.

#### EXAMPLE 7

20 A urea-formaldehyde resin modified by about 0.93 phosphate radicals per 100 methylene radicals was made as follows:

650 parts of formalin (36.4% formaldehyde, 5.7% methanol, acidity 0.016%) were mixed with 237 parts of urea (formaldehyde: urea molar ratio 2:1) and brought to pH 7 with caustic soda solution.

25 11.6 parts of sodium dihydrogen phosphate (NaH<sub>2</sub>PO<sub>4</sub>.2H<sub>2</sub>O) were added and the mixture heated to 55°C, when further caustic soda was added to bring the pH to 6.05. The mixture was refluxed for 30 minutes, acidified to pH 4.9 with formic acid solution and refluxed further for 50 minutes. The pH was then adjusted to 5.4 with caustic soda solution, cooled to 40°C and neutralised to pH 7 with more caustic soda solution. The resin was concentrated by heating under vacuum to remove 285 parts of distillate.

#### EXAMPLE 8

30 A urea-formaldehyde resin modified by about 0.93 phosphite radicals per 100 methylene radicals was made as follows:

650 parts of formalin and 237 parts of urea, as used in example 7, were mixed with 16 parts of disodium hydrogen phosphite ( $\text{Na}_2\text{HPO}_3 \cdot 5\text{H}_2\text{O}$ ) and refluxed for 30 minutes. Formic acid was added to reduce the pH to 4.85 and the mixture was 5 further refluxed for 44 minutes. Caustic soda was then added to change the pH to 5.45, the resin was cooled to 50°C and adjusted to pH 6.95. The resin was concentrated under vacuum, removing 355 parts of distillate.

EXAMPLE 9

10 A urea-formaldehyde resin modified by about 2.3 borate radicals per 100 methylene radicals was made as follows:

650 parts of formalin, and 237 parts of urea, as used in Example 7, were mixed and warmed to 40°C. 2.3 parts of boric acid ( $\text{H}_3\text{BO}_3$ ) and 14.2 parts of borax ( $\text{Na}_2\text{B}_4\text{O}_7 \cdot 10\text{H}_2\text{O}$ ) were dissolved in the mixture which was then refluxed for 30 minutes at 15 pH 8.05. Formic acid was added to bring the pH to 4.85 and the mixture refluxed for a further 43 minutes. Caustic soda was added to modify the pH to 5.6, the solution cooled to 50°C and finally adjusted with caustic soda to pH 7. The resin was concentrated under vacuum to remove 345 parts of distillate.

Pigment powders of high surface area could be made by gelling the resins of Examples 7 - 9 in extended form by the method described in Example 1.

1. Particles of an aminoplast resin comprising a condensate of at least one amino compound selected from urea and melamine with formaldehyde containing 0.2 to 15 inorganic oxyacid radicals selected from sulphite, phosphate, phosphite, and borate radicals, per 100 methylene radicals in the resin, said particles having a surface area of at least  $5 \text{ m}^2/\text{g}$ .
2. Particles according to claim 1 in which the inorganic oxyacid radicals are sulphite radicals.
3. Particles according to claim 1 or claim 2 in which there are 0.5 to 10 inorganic oxyacid radicals in the resin per 100 methylene radicals.
4. A process for the manufacture of particles suitable for use as pigments in paper making comprises condensing at least one amino compound selected from urea and melamine with formaldehyde in the presence of 0.2 to 15 moles, per 100 moles of formaldehyde, of inorganic oxyacid radicals selected from sulphite, phosphate, phosphite, and borate radicals, adding sufficient of an aqueous acid to cause said resin to gel in an extended form, drying and curing the resultant gelled resin mass, and comminuting said cured gelled resin mass to powder form.
5. A process according to claim 4 wherein the resin solution is caused to gel in an extended form by addition of sufficient aqueous acid to give an acidified resin solution having a resin solids content of less than 25% by weight.
6. A process according to claim 5 wherein the diluted resin solution has a resin solids content between 13 and 22% by weight.
7. A process according to any one of claims 4 to 6 wherein sufficient acid is added to cause the resin to gel within 20 minutes.
8. A process according to claim 7 wherein the amount of acid (expressed as 100% acid) is between 5 and 20% by weight of the resin solids.
9. A process according to anyone of claims 4 to 8 wherein the cured gelled resin mass is comminuted to a particle size below 200  $\mu\text{m}$ .
10. A process according to any one of claims 4 to 9 wherein

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the cured resin is comminuted by grinding in water.

11. Paper products comprising cellulosic pulp, alone or in admixture with synthetic fibrous materials, and 1 to 25% by weight, based on the weight of the paper, of aminoplast resin particles according to any one of claims 1 to 3 or when made by a process according to any one of claims 4 to 10.

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## EUROPEAN SEARCH REPORT

Application number  
EP 79 30 0710

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
X	GB - A - 595 368 (RES. PRODUCTS & CHEMICAL COMPANY) * Claims; page 2, lines 1-14 * --	1-10	C 08 G 12/40 D 21 H 3/52 C 08 J 3/12
X	FR - A - 1 422 883 (CIBA) * Abstract * --	1-10	
A	DE - B - 1 055 804 (BRIT. OXYGEN) * Claim * -- CHEMICAL ABSTRACTS, vol. 83, 1975 nr. 80292y, page 50 Columbus, Ohio, U.S.A. & SU - A - 462 838 (OTKRYTIYA, IZOBRET., PROM. OBRAZTSY, TO- VARNYE ZNAKI, 5th March 1975 * The whole abstract * --	1,2	TECHNICAL FIELDS SEARCHED (Int.Cl.) C 08 G 12/40 12/38 12/34 12/32 12/12 C 08 J 3/12 D 21 H 3/52 3/54 3/56
A	US - A - 2 556 898 (A. BROOKES et al.) * Claims * --	1,11	
P,D	FR - A - 2 373 617 (I.C.I.) * Claims * ----	1-11	CATEGORY OF CITED DOCUMENTS X: particularly relevant A: technological background O: non-written disclosure P: Intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons  & member of the same patent family. corresponding document
<p>b) The present search report has been drawn up for all claims</p>			
Place of search	Date of completion of the search	Examiner	
The Hague	31-08-1979	DERAEDT	